A/C part numbers for LS swaps using the original Denso 10S17F compressor

| Compres | ssor end: |
|---------|-----------|
|---------|-----------|

| AA2210 | docsblocks.com | Discharge block, #8 | \$19.98 |
|---------|----------------|------------------------------|---------|
| AA2209 | docsblocks.com | Suction block, #10 | \$14.98 |
| AC0142 | docsblocks.com | Discharge sealing washer, #8 | \$0.85 |
| AC0141 | docsblocks.com | Suction sealing washer, #10 | \$0.65 |
| BLA1322 | docsblocks.com | #8 90° fitting | \$2.28 |
| BLA1313 | docsblocks.com | #10 45° fitting | \$2.76 |

Condenser end:

| BLA1322 | docsblocks.com | #8 90° fitting | \$2.28 |
|--|----------------|-----------------|--------|
| *OR* (Your preference on how you want to run the hose) | | | |
| BLA1332 | docsblocks.com | #8 135° fitting | \$3.21 |

Accumulator end:

| BLA1330 | docsblocks.com | 90° fitting, #12 threads, #10 hose | \$5.70 |
|---------|----------------|------------------------------------|--------|
| | | | |

Hose:

| AT012 | docsblocks.com | #8 hose, need about 4' | \$1.83/ft |
|-------|----------------|-------------------------|-----------|
| AT014 | docsblocks.com | #10 hose, need about 4' | \$2.01/ft |

Misc. parts:

| TEM409982 | NAPA | R134A conversion kit | \$36.98 |
|------------------|--------------|--|----------|
| ACDelco 15-5151 | Advance Auto | Orifice tube, direct replacement | \$1.99 |
| Visteon 2083 | Advance Auto | Condenser | \$109.99 |
| ACDelco 15-33071 | amazon.com | Condenser tube w/high side port (aluminum) | \$40.13 |
| ACDelco 15-1681 | Advance Auto | Accumulator | \$28.99 |
| Drive-Rite 378K4 | Advance Auto | Belt | \$9.69 |
| 36oz. | | R134A refrigerant (this is for 85-up, check for your year) | |

Install all fittings hand tight, then route and fit the hoses the way you want them. Cut the hose to fit all the way inside the shell. Slip the hose into fittings. Mark each hose/fitting with a permanent marker. Then you can take them to NAPA or whoever can crimp them for you and be sure they line up the marks before they crimp them.